Meat and Muscle BiologyTM



Recent Updates in Meat Color Research: Integrating Traditional and High-Throughput Approaches

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Abstract: Deviation from a bright cherry-red color of fresh meat results in less consumer acceptance and either discounted or discarded products in the value chain. Tissue homeostasis changes immediately after exsanguination, leading to acidification of muscle. Any alteration in pH drop can influence both muscle structure and enzymatic activity related to oxygen consumption and the redox state of myoglobin. This review focuses on both fundamental and applied approaches to understand the effects of pH on biochemical changes, oxygen diffusion, and its impact on meat color. Recent updates utilizing high-throughput "omics" approaches to elucidate the biochemical changes associated with high-pH meat are also discussed. The fundamental aspects affecting fresh meat color are complex and highly interrelated with factors ranging from live animal production to preharvest environmental issues, muscle to meat conversion, and numerous facets along the merchandising chain of marketing meat to consumers.

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Introduction

In the last 15 years, several published meat science reviews have focused on different aspects of meat color research (Table 1). Although the objectives of these reports ranged from fundamental to applied, during the last 3 decades a bright cherry-red meat color remains a top sensory characteristic for consumers making meat purchasing decisions (Carpenter et al., 2001; Prill et al., 2019). Significant product development efforts also have occurred using plant-based pigments to mimic a bright-red color in raw meat analogs (Reiley, 2019), further reiterating the importance of traditionally acquired sensory perception related to the quality of meat. Although a bright-red color of meat is not a solid predictor of microbiological safety, failure to meet consumer expectations for safe and wholesome meat can lead to economic losses and generation of organic waste. Meat is nutrient dense and highly perishable. Hence, the meat industry is utilizing various packaging and processing strategies to extend the shelf life and colorlife of fresh meat during grading, fabrication, value addition, and retail sales.

Even though the fundamental factors that cause discoloration have not changed in the past several decades, modifications in management/feeding practices have improved carcass quality. Grass-finished cattle contribute only 3% of the total beef produced

Table 1. Summary of meat color reviews in the past 15 years

Title	Reference
Irradiation effects on meat color - a review	Brewer, 2004
Current research in meat color	Mancini and Hunt, 2005
Where is MAP going? A review and future potential of modified atmosphere packaging for meat	McMillin, 2008
Myoglobin and lipid oxidation interactions: Mechanistic bases and control	Faustman et al., 2010
Pale soft exudative (PSE) and dark firm dry (DFD) meats: Causes and measures to reduce these incidences - a mini review	Adzitey and Nurul, 2011
Myoglobin chemistry and meat color	Suman and Joseph, 2013
A structural approach to understanding the interactions between color, water-holding capacity and tenderness	Hughes et al., 2014
Improving beef color stability: Practical strategies and underlying mechanisms	Suman et al., 2014
Application of proteomics to characterize and improve color and oxidative stability of muscle foods	Joseph et al., 2015
Factors influencing internal color of cooked meats	Suman et al., 2016
Advancements in meat packaging	McMillin, 2017
Causes and contributing factors to "dark cutting" meat: current trends and future directions: A review	Ponnampalam et al., 2017
Proteomics of color in fresh muscle foods	Nair et al., 2017a
The application of carbon monoxide in meat packaging needs to be re-evaluated within the EU: An overview	Van Rooyen et al., 2017
Meat packaging solutions to current industry challenges: A review	Holman et al., 2018b
Exogenous and endogenous factors influencing color of fresh meat from ungulates	Neethling et al., 2017
Role of mitochondria in beef color: A review	Ramanathan et al., 2018
Mitochondrial functionality and beef color: A review of recent research	Ramanathan et al., 2019b
Meat color is determined not only by chromatic heme pigments but also, by the physical structure and achromatic light scattering properties of the muscle	Hughes et al., 2019
Effect of high-pressure treatment on the color of fresh and processed meats: A review	Bak et al., 2019
Biomolecular interactions governing fresh meat color in post-mortem skeletal muscle: A review	Ramanathan et al., 2020
Variations in meat color due to factors other than myoglobin chemistry; a synthesis of recent findings	Purslow et al., 2020

in the United States (Cheung et al., 2017), but in Europe, Brazil, Argentina, Uruguay, and Australia, grass finishing is the most common feeding practice. The type of feed can affect total energy intake, deposition of glycogen, and antioxidants (Apaoblaza et al., 2020), which in turn can influence meat color. Cattle genetics, selection, and management practices result in heavier carcasses, which has negative effects on rates of chill and pH decline. However, these negative effects have been partially offset by cattle having greater amounts of marbling commonly associated with better eating quality. Another major change that occurred during the last 15 years is the use of "omics" technology to enhance our knowledge related to protein and metabolite changes in postmortem muscles. This review will focus on applied aspects of deviations of meat color with particular emphasis on pH-dependent effects on muscle biochemistry.

Effect of pH on Muscle Structure and Meat Color

Postmortem muscle has a unique matrix that allows light to be absorbed, scattered, reflected, and transmitted (Figure 1). Previous studies (Swatland, 2003, 2008) and recent reviews (Hughes et al., 2017, 2019; Purslow et al., 2020) have discussed the impact of muscle ultrastructure on scattering of light and pigment absorbance at specific wavelengths. For example, the presence of hemeproteins such as myoglobin, hemoglobin, and cytochromes allow meat to absorb light in the Soret region (400–440 nm) and reflect light, especially in the red region (635–700 nm).

Myoglobin is the primary protein responsible for meat color, but hemoglobin and cytochromes also contribute to a lesser extent. Depending on the redox forms on fresh meat surfaces and the ligand bound, myoglobin can exist as deoxymyoglobin, oxymyoglobin, metmyoglobin, and carboxymyoglobin (Figure 2).

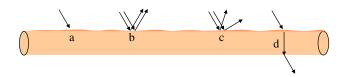


Figure 1. Schematic representation of light properties when light passes through a muscle fiber. (a) Absorption (light is absorbed by various components in meat, including heme proteins). (b) Reflectance (incident light is redirected; angle of incidence = angle of reflection; occurs at smooth surface). (c) Scattering (also called as diffuse reflection; incident light is diffused/reflected in different direction; occurs at irregular cut surface). (d) Refraction (bending of light waves when light passes from one medium to another). Adapted from Purslow et al., 2020; Swatland, 1989.

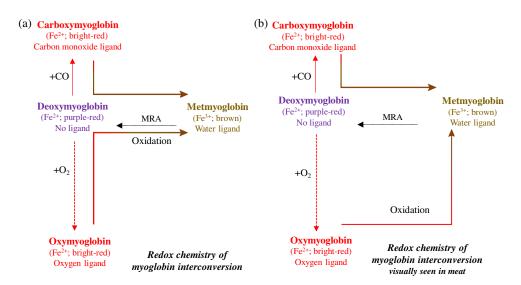


Figure 2. Interconversion of different forms of myoglobin. (a) Oxymyoglobin is converted to metmyoglobin via deoxymyoglobin. (b) However, in fresh meat, visually one can observe conversion of bright-red color to metmyoglobin (without seeing a purple deoxymyoglobin form; Adapted from AMSA, 2012. MRA = metmyoglobin reducing activity

Details of the interconversion of myoglobin redox forms and the role of oxygen partial pressure in redox chemistry are described in the American Meat Science Association Color Guide (AMSA, 2012). Each redox form can impart unique absorbance and reflectance spectra and their associated peaks/wavelength maxima (Table 2). Thus, in addition to muscle's structural network, myoglobin forms also can influence the intensity of redness (saturation) of the meat.

The significance of heme proteins in meat color was highlighted by the removal of water-soluble chromophores by repeated washing (Swatland, 1989). The removal of chromophores increased reflectance due to the lack of molecules to absorb light. Although various factors can influence the optical properties of meat, the rate of pH decline postmortem, the ultimate postmortem muscle pH, and postharvest processes (such as product enhancement and packaging) play a significant role in muscle structural properties.

The homeostatic mechanisms of live muscles are severely challenged after exsanguination resulting in the stoppage of blood flow during animal harvest, which leads to the depletion of oxygen and a shift in muscle metabolism from aerobic to anaerobic (Donaldson and Lamont, 2013). Hence, glycolytic metabolism predominates, resulting in acidification of postmortem muscle. The drop in pH from physiological 7.2 to 5.6, and the rate of decline, have a profound effect on meat color and other physical traits of meat. Any alteration in the rate of decline or the ultimate postmortem muscle pH can influence both biochemical activity and muscle structure, which affects the formation of consumer-preferred brightred color (English et al., 2016a). More specifically, a bright-red color in postmortem meat depends on myoglobin oxygenation, oxygen penetration, heme ironreducing capabilities, the amount of free water on the surface of the meat, and the complex effects of the microstructure of the meat.

Dark-cutting and lactate-enhanced beef present 2 contrasting scenarios in which meat fails to have a bright-red color. In dark-cutting beef, the current

Table 2.	Characteristics	of each	myoglobin forn	n^1 and impart	act on reflectance	and absorbance
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Myoglobin forms	Soret peak ² (nm)	Absorption maxima (nm) ²	Reflectance maxima (nm)	Reflectance (%) ³	Absorbance ⁴
Deoxymyoglobin	430	503	474	12.0	1.07
Oxymyoglobin	420	582	610	15.9	0.95
Metmyoglobin	410	503	572	14.7	1.04
Carboxymyoglobin	420	543	610	16.1	1.07

¹100% myoglobin standard were prepared using 2.54-cm-thick beef *longissimus lumborum* steaks according to AMSA (2012), and total reflectance and absorbance were calculated (Ramanathan et al., 2012).

²Soret peak and absorption maxima recorded on steak (note: these values change if determined using purified myoglobin).

³Reflectance = [$\Sigma R_{400 \text{ to } 700 \text{ nm}} \div 30$]; represents amount of light reflected from beef steak surface.

⁴Absorbance = [$\Sigma A_{400 \text{ to } 700 \text{ nm}} \div 30$]; represents amount of light absorbed on beef steak surface.

knowledge indicates that preharvest chronic stress leads to mobilization of glycogen, which lessens the amount of muscle glycogen at death (McKeith et al., 2016; Mahmood et al., 2017), leading to greaterthan-normal meat pH (classically, a pH \geq 6.2, although some countries consider a $pH \ge 5.75$ as darker-thandesired color). In contrast, normal-pH meat that is enhanced only with lactate (with no additional ingredients in the enhancement solution) darkens the bright-red color of meat by slightly elevating the normal pH due to greater enzymatic competition for oxvgen (Ramanathan et al., 2009). A greater-thannormal muscle pH increases the negative charge on the muscle matrix and increases spaces within and between muscle myofibrils resulting in swelling and greater ability to hold more intracellular water, all of which decreases inter-fiber spaces and surface-free water, increases absorption of light, and decreases reflectance (Hughes et al., 2014a) as depicted in Figure 3a.

Research determining the mechanistic basis of lactate-induced darkening of meat color (with no additional ingredients in the enhancement solution) noted that lactate alone could increase pH slightly (0.2 units vs. 0.6 in dark cutter), leading to muscle swelling and less reflectance (Figure 3b). Both dark cutting and lactate enhancement result in more tightly packed muscle bundles, leading to less water on the meat surface and less reflectance. In total, these muscle structural changes also increased the length of the light path through muscles, resulting in more absorption and less scattering (Swatland, 2008). Lactate enhancement can also increase the refractive index of the sarcoplasm (Brennecke et al., 2017). However, there were no differences in the refractive index properties of normal-pH versus dark-cutting sarcoplasmic extracts (Ramanathan, Mancini, and Mafi, unpublished data, 2020).

Discoloration in Fresh Meat

Several excellent reviews have detailed numerous aspects of myoglobin structure and biochemical mechanisms involving the dynamic blending of myoglobin redox forms in meat, especially metmyoglobin formation (Table 1). This review will focus on the mechanisms that influence fresh meat color, such as the competition for oxygen between myoglobin and mitochondria and oxygen-consuming enzymes and the reducing mechanism for metmyoglobin, all of which are intertwined with environmental factors of meat pH, oxygen partial pressures, meat temperature, muscles, and aging. Some of the data will apply directly to "the initial color developed," whereas other data will apply to the "color stability" of the initial color. Regardless of this partitioning of terminology, the

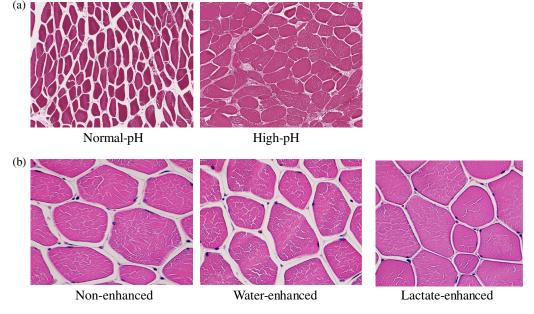


Figure 3. Effect of pH (a) and lactate-enhancement (b) on muscle structure. (a) Hematoxylin and eosin–stained section of normal-pH (pH = 5.6) and high-pH (pH 6.4) beef *longissimus lumborum* sections. Normal-pH sections have more interfiber space, while greater water-holding capacity of high-pH muscle leads to less interfiber space. Interfiber space was measured using ImageJ software. Magnification = $20\times$. (b) Hematoxylin and eosin–stained section of non-enhanced (pH = 5.6), water-enhanced (10% of green weight of muscles; pH 5.6), and potassium lactate (3% lactate in the final product; pH = 5.8)–enhanced beef *longissimus lumborum* muscles. Both non-enhanced and water-enhanced sections have greater interfiber space than lactate-enhanced sections. Interfiber space was measured using ImageJ software. Magnification = $40\times$ (Ramanathan, Mancini, and Mafi, unpublished data, 2020).

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fundamental factors affecting fresh meat color are complex and highly interrelated, with factors ranging from live animal production to preharvest environmental issues to factors affecting the conversion of muscle to meat and numerous factors along the merchandising chain of meat marketing to consumers.

Oxygen available from the atmosphere or oxygen present within a package or processing environment are the main sources of oxygen for myoglobin and mitochondrial activity. Hence, there is competition for the available oxygen in postmortem muscle. Mitochondria and oxygen-consuming enzymes are the main competitors for the available oxygen (Tang et al., 2005). However, the competition for oxygen by mitochondria depends on the postmortem time and pH. For example, immediately after slaughter or if the pH of postrigor muscle is greater than normal, mitochondria are very active, which results in predominant deoxymyoglobin. Conversely, when mitochondria become less active during postmortem aging, there is limited oxygen consumption oxygen consumption by mitochondria. A practical implication is faster and greater blooming of aged steaks. But discoloration is often faster for steaks with greater storage times or with the addition of mitochondrial inhibitors (Cornforth and Egbert, 1985). In practical terms, these enzymes often play a role as an oxygen scavenger, which can have positive or negative effects depending on the desired color of meat.

The redox state of iron and the type of ligand attached to the heme ring determines meat color. Oxygen partial pressures $\geq 159.2 \text{ mm Hg}$ (atmospheric oxygen is 20.9%) provide a favorable condition for the formation of the bright-red color seen in polyvinyl chloride (PVC) or high-oxygen packages (50%–80% oxygen). For deoxymyoglobin to form in anaerobic packaging systems, nearly complete removal of oxygen from a package is required. As shown in Figure 4, a layer of metmyoglobin forms below the surface of the meat.

Myoglobin is unique in that it is prone to oxidation at low-oxygen partial pressures of 1–1.4 mm Hg in purified solution (George and Stratmann, 1952) and 6–7 mm Hg in intact meat (Ledward, 1970). Depending upon the surface oxygen concentration, the muscle structure, and the activity of mitochondria, oxygen will penetrate inside the meat until conditions favor autooxidation of both oxymyoglobin and deoxymyoglobin (Ledward, 1970). The thickness of the metmyoglobin layer begins at an oxygen concentration of about 3% oxygen (ca. partial pressure 23–24 mm Hg), at which point oxymyoglobin interfaces with metmyoglobin.

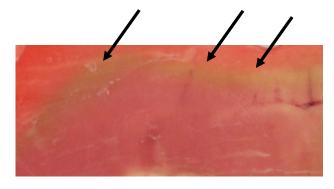


Figure 4. Migration of metmyoglobin layer from interior to surface. Beef *longissimus lumborum* sections (each 0.5 cm in thickness; aged >14d; pH 5.6) were placed between 2 glass slides (to create anaerobic conditions next to the glass), wrapped with aerobic film (to avoid drying and to promote oxygenation on the edge), and stored in the dark at 4° C for 2 d. Arrows indicate the metmyoglobin layer beneath the red surface (Ramanathan, Denzer, Mancini, and Mafi, unpublished data, 2020).

The lower border of metmyoglobin ends at the border with deoxymyoglobin ($\leq 1\%$ oxygen and a partial pressure of oxygen of 7 mm Hg down to 1.5 mm Hg). The metmyoglobin layer will gradually move upward as the oxymyoglobin layer loses its ability to keep metmyoglobin reduced, resulting in discoloration and limiting meat color stability.

At the oxygen concentrations (1% to 3%) and their corresponding low partial pressures of oxygen (7.96 to 23.9 mm Hg) mentioned earlier, a large quantity of oxygen (31,000 to 10,450 parts per million [ppm]) still exists in the meat (1.04% oxygen concentration in package = 10,400 ppm of oxygen = 7.96 mm Hg of partial pressure of oxygen in package; AMSA, 2012), until two things happen. Additional oxygen must be removed, and the ferric heme iron must be reduced by the metmyoglobin reducing systems to assure that metmyoglobin will not lead to discoloration. If the meat temperature is too cold ($<2^{\circ}$ C), neither of these reactions will operate efficiency, thus the concept of "warm-phase management" (2-4°C for a short time) must be practiced to get the metmyoglobin reduced and the remaining oxygen reduced to essentially zero. It is well known that some muscles and ground products do not have the ability to remove sufficient oxygen and to also reduce the metmyoglobin in normal processing environments to form deoxymyoglobin. At initial vacuum levels $\leq 90\%$, metmyoglobin often is a problem (AMSA, 2012). Thus, in-package vacuum level for muscles of a normal pH that are classified as average or less-than-average in color stability is a critical parameter to monitor and control for many operations. (McKenna et al., 2005; Mohan et al., 2010b; Raines et al., 2010; Joseph et al., 2012; Ke et al., 2017).

If a bright-red surface color is desired, it is critical to minimize metmyoglobin formation on the surface after slicing. If sliced products are stored at $4^{\circ}C-8^{\circ}C$ and stacked (even for a short period), the freshly cut surfaces directly on other cut surfaces will form metmyoglobin. To minimize this discoloration, enhance the extent of bloom by having the meat surface at $0^{\circ}C-2^{\circ}C$ to slow the oxygen-consuming competitors to allow the oxygen to penetrate as far as possible. Alternatively, the meat can be packaged in a modified atmosphere of 40%–80% oxygen, in which the metmyoglobin layer will form substantially farther below the surface.

Case-ready meat systems have allowed meat purveyors to process and package meat in a centralized location, which helps improve product consistency, efficiency, and cost reduction. Case-ready is good for atmospheric or high-oxygen packaging systems with strict temperature control (McMillin, 2008). This packaging works well using a "mother bag" containing multiple packages at the desired oxygen level. Case-ready also can be done with anaerobic packaging; however, both cold-chain plus warm-chain management should be considered to eliminate discoloration. If done properly, the carbon monoxide (CO) system is great and has all the advantages of an anaerobic system but with meat being bright red. The use of the "mother bag" concept also works with anaerobic packaging. With recent consumer interest to provide juicier and more flavorful hamburger patties, the industry started shipping fresh never-frozen ground beef patties to stores. Although packaging patties in vacuum is ideal, due to potential deformity, purveyors often prefer to ship fresh patties in anaerobic mother bags.

Enhancing meat with lactate in case-ready meat has received attention, and several studies have determined its color-stabilizing effect in beef (Kim et al., 2006; Mancini et al., 2009). Although lactate is primarily used as an antimicrobial, lactate's role in stabilizing color can be attributed to its ability to regenerate nicotinamide adenine dinucleotide reduced form (NADH) via lactate dehydrogenase activity. In addition to physical changes induced by lactate enhancement, biochemical mechanisms also contribute to muscle darkening. In dark-cutting beef, a greater than normal pH promotes mitochondrial activity and oxygen consumption, leading to predominant deoxymyoglobin and darker meat color (English et al., 2016b). Conversely, lactate-induced darkening occurs when normal-pH steaks are enhanced with lactate. The excessive addition of lactate reversed the normal direction of lactate dehydrogenase activity, resulting in increased

NADH and pyruvate and less metmyoglobin (Kim et al., 2006). Details of these reactions were studied by Ramanathan et al. (2013), who reported that deoxymyoglobin content increased when mitochondria were incubated with lactate and oxymyoglobin. The role of mitochondria in lactate-induced darkening was validated by the addition of rotenone (complex I mitochondrial inhibitor). Incubating muscle homogenates with lactate and rotenone reversed lactateinduced muscle darkening (Ramanathan et al., 2009). In summary, alteration in ultimate muscle pH can influence muscle ultrastructure and biochemistry, which can affect optical properties and associated sensory perception. In addition to enhancement technology, caseready packaging also allows the adding of antioxidants, using active packaging films, and using processes such as high-pressure processing to improve safety and limit meat quality deterioration (Table 3).

Effects of Extended Aging on Color Stability

Postmortem muscle is not biochemically inert, as numerous studies (Bendall and Taylor, 1972; Ledward, 1972; Tang et al., 2005; Seyfert et al., 2006; Ramanathan et al., 2013; Mancini and Ramanathan, 2014; English et al., 2016a; Nair et al., 2018) have shown that the metabolic mechanisms (both enzymatic and nonenzymatic) remain functional when the required metabolites, temperature, or/and pH conditions are favorable, but the chemistry can either enhance or hinder meat color as shown in Figure 2. These reactions vary by muscle and become less effective as the postmortem age of meat increases (AMSA, 2012).

Wet aging in vacuum packages is a common method to extend shelflife, enhance eating quality, and preserve meat (Kim et al., 2017). The 2015 US National Beef Tenderness Survey reported that beef sold at retail had post-fabrication aging time ranging from 6 to 102 d (Guelker et al., 2013). Extended aging can also be helpful in the export market. However, an extended aging period has a detrimental effect on color stability (English et al., 2016a). Steaks aged more than 14 d discolor faster during retail display. The research determining the fundamental basis of lower color stability in aged meat indicated that metmyoglobin reducing activity, oxygen consumption of steaks, mitochondrial activity, and mitochondrial content decreased with the aging period. Since metabolites and enzymes contribute a major role in metmyoglobin reducing activity, Ma et al. (2017) reported that NADH

Category	Impact	Reference
Packaging	Vacuum skin packaging increased the color stability of fresh beef	Nassu et al. (2012)
Active antioxidant films	Rosemary active packaging enhanced stability of fresh beef color in aerobic conditions Eugenol film in direct contact with ground beef improved color stability	Sirocchi et al. (2017) Park et al. (2012)
	Red color of ground beef patties stabilized with 0.5% and 1.0% citric acid in the packaging film	Battisti et al. (2017)
	Starch films in combination with green tea and butylated hydroxyltolune retarded metmyoglobin formation in beef	Nisa et al. (2015)
	Oregano-containing films extended shelf life of beef and lamb color	Camo et al. (2008); Zinoviadou et a (2009); Djenane et al. (2016)
	Combination of rosemary film and HiOx-MAP improved beef color and lamb color stability	Nerín et al. (2006); Sirocchi et al. (2017)
	Active film containing citric acid was redder than control packaging	Júnior et al. (2015)
Nitrite-embedded packaging	Nitrite film improved red color of beef steaks, ground beef patties, pork chops, and pork sausage	Yang et al. (2016a, 2016b)
	Red color improvement occurred 5 d after packaging of beef steaks in nitrite-embedded packaging, repackaging of nitrite film beef steaks in PVC significantly decreased a^* values in beef steaks in 24 h	Claus and Du (2013)
	Nitrite film improved red color of dark cutting steaks in 24 h	Ramanathan et al. (2018)
Modified	Compared with PVC overwrap, red color of lamb had higher stability in HiOx-MAP	Warner et al. (2017)
atmospheric packaging	Lean color improvement and stability in CO-MAP and HiOx-MAP was muscle dependent	John et al. (2005); Mancini et al. (2009); Kim et al. (2010)
	HiOx-MAP increased surface redness of beef	O'Grady et al. (2000); John et al. (2005); Kim et al. (2010); Mancini et al. (2010); Suman et al. (2010b); Mancini et al. (2011); Resconi et al. (2012)
	Red color and color stability were enhanced through CO-MAP of beef	John et al. (2005); Brooks et al. (2008); Grobbel et al. (2008a); Grobbel et al. (2008b); Jeong and Claus (2010); Mancini et al. (2010)
	Increased a^* values of beef in HiOx-MAP systems with 50% and 80% oxygen	Esmer et al. (2011)
	Pork color improved in 1% CO-MAP system	Viana et al. (2005)
	Repackaging of CO-MAP steaks decreased the color life of steaks and ground beef	Hunt et al. (2004); Jeong and Claus (2010)
	Combination of 1% chitosan and CO-MAP increased redness of ground beef	Suman et al. (2010b)
	CO-MAP and HiOx-MAP improved red color of dark-cutting beef	Wills et al. (2017); Zhang et al. (2018)
	HiOx packaging improved color stability of ground beef patties enhanced with pyruvate compared with PVC packaging	Ramanathan et al. (2012)
Oxygen scavengers	Ground beef discoloration was decreased in the presence of FreshPax (Multisorb Filtration Group, Buffalo, NY) oxygen scavengers	Gill and McGinnis (1995)
Antioxidants	Chitosan improved redness and decreased discoloration of ground beef patties	Georgantelis et al. (2007); Suman et al. (2010b)
	Butterbur and broccoli extracts extended color stability of ground beef	Kim et al. (2013b)
	Chamnamul and fatsia decreased a^* values of ground beef patties	Kim et al. (2013a)
	Eugenol inhibited metmyoglobin formation and improved color stability of ground beef	Allen and Cornforth (2010)
	Noni puree increased red color stability in beef patties	Tapp et al. (2012)
	Olive oil extract and lutenin improved shelf life of beef patties	Hayes et al. (2010)
	Gallic red wine, prune, and grape seed extract increased storage life of ground beef patties compared with control	Bouarab-Chibane et al. (2017)
	Black currant extract stabilized red color and darkened the color of raw pork patties during storage	Jia et al. (2012)
	Mushroom extract extended shelf life by retarding metmyoglobin formation	Bao et al. (2008)
	Ground beef patties with plum and black rice extract decreased L^* values and increased a^* values compared with control patties	Yıldız-Turp and Serdaroglu (2010); Prommachart et al. (2020)
	Fenugreek seeds and ginger improved color stability of beef patties	Mansour and Khalil (2000)

Table 3. Effects of various postharvest processes on meat color

Table 3. (Continued)

Category	Impact	Reference
	Grape seed extract increased a^* values in fresh pork patties	Carpenter et al. (2007)
	Color changes under aerobic storage conditions were minimal in pork patties containing grape pomace extract	Garrido et al. (2011)
Rosemary	Addition of rosemary extract to beef and lamb increased color stability	Balentine et al. (2006); Allen and Cornforth (2010)
	Dark-cutting beef enhanced with rosemary had greater redness than nonenhanced dark- cutting beef	Wills et al. (2017)
	Rosemary improved color stability of beef and lamb packaged in HiOx-MAP	Sánchez-Escalante et al. (2001); Sánchez-Escalante et al. (2003); Brooks et al. (2008); Camo et al. (2008)
	In combination with rosemary, chitosan, and tocopherol increased shelf life of beef patties compared with control patties	Georgantelis et al. (2007)
Ascorbic acid	Color stability of ground beef increased with ascorbic acid + rosemary in HiOx-MAP packaging	Sánchez-Escalante et al. (2001); Djenane et al. (2002); Sánchez- Escalante et al. (2003); Sánchez- Escalante et al. (2011)
	Carnosine + ascorbic acid in HiOx-MAP packaging increased color stability	Djenane et al. (2004)
	Vitamin C enhancement can increase beef's retail life	Wheeler et al. (1996)
	Ascorbic acid in combination with carnosine or taurine improved red color and increased shelf life of fresh beef patties in HiOx-MAP	Sánchez-Escalante et al. (2011)
	Ground beef patties maintained red color with the addition of ascorbic acid and α -tocopherol compared with control patties	Ismail et al. (2008)
Enhancements	Acetic acid improved red color of high-pH beef steaks	Tapp et al. (2017)
	Succinate addition decrease L^* values but increased metmyoglobin reduction in ground beef	Mancini et al. (2011)
	Ground beef containing pyruvate had extended shelf life in HiOx-MAP and PVC compared with control ground beef	Ramanathan et al. (2012)
	Citric acid enhancement had limited effects on dark-cutting beef fresh color	Stackhouse et al. (2016)
Lactate	Lactate improved color stability and increased a^* values of beef in HiOx-MAP	Kim et al. (2009); Mancini et al. (2009); Mancini et al. (2010); Suman et al. (2010a)
	Lactate enhancement darkened beef color	Kim et al. (2006); Knock et al. (2006); Grobbel et al. (2008a); Ramanathan et al. (2010)
	Lactate-enhancement stabilized surface color of beef steaks	Kim et al. (2006); Knock et al. (2006)
	Addition of pyruvate, succinate, and lactate decreased discoloration, increased redness, and darkened beef steaks; pyruvate enhancement resulted in most surface darkening	Ramanathan et al. (2011)
	Improving redness in the presence of pyruvate, malate, and lactate was muscle-dependent	Mohan et al. (2010b)
	Fresh color of dark-cutting beef improved with lactic acid enhancement	Sawyer et al. (2009); Sawyer et al. (2011); Sharma et al. (2014)
High-pressure processing	High-pressure processing promotes discoloration, and meat becomes pale in appearance	Bak et al. (2019)

 $a^* =$ redness; $L^* =$ lightness; CO-MAP = carbon monoxide modified atmospheric packaging; HiOx-MAP = high-oxygen modified atmospheric packaging; PVC = polyvinyl chloride.

and glutathione content in beef muscles decreased with increasing aging time. Metabolites such as fumaric acid, creatinine, and fructose, which take part in the glycolytic/tricarboxylic acid cycle and can regenerate NADH, decreased with aging and display time (Mitacek et al., 2019). Although NADH concentration decreased during aging, there was no difference in NADH-dependent reductase activity during 28-d aging (Mitacek et al., 2019). However, muscles and aging times that result in improved color stability are often associated with greater glycolytic enzymes activity.

Increased oxygen consumption can be detrimental to the formation of bright-red color. For example, extended aging time can decrease mitochondrial activity, and one can assume steaks will bloom better due to less mitochondrial competition for oxygen. However, aging past 42 d tends to limit bloom. More specifically, steaks aged for 60 d had lower bloom than steaks aged 21 d (English et al., 2016a). This decreased bloom seems to be associated with less myoglobin available to oxygenate due to greater pigment lost as purge in postmortem aged meat.

Extended aged steaks packaged in high-oxygen modified atmospheric packaging (HiOx-MAP) had lower color stability compared with PVC packaging. A greater aging period can decrease antioxidant capacity, NADH level, and mitochondrial content (Mitacek et al., 2019). Hence, more oxidative conditions, as in HiOx-MAP, may have decreased color stability. However, packaging steaks in carbon monoxide modified atmospheric packaging (CO-MAP) retained red color throughout the display (English et al., 2016a; Ramanathan et al., 2019a). This suggests that CO-MAP may be an option if extended aged steaks are utilized for retail display. As aging time increased, metmyoglobin reducing activity and oxygen consumption decreased for normal- and high-pH steaks when packaged in PVC and HiOx-MAP compared with CO-MAP. In summary, extended aging is detrimental to color stability; however, the use of CO-MAP or the use of antioxidants in combination with packaging has the potential to improve the meat color of extended aged meat.

Adapting Packaging to Complement the Needs of High-pH Meat

Meat packaging serves to extend shelflife (microbial driven) and colorlife (visually driven), offers an opportunity for the consumer to make assumptions about quality, offers convenience in shipping, and limits meat waste. McMillian (2017) discussed in detail the newer packaging systems used in the meat industry. Aerobic (presence of oxygen) and anaerobic (no oxygen) packaging are the 2 major classifications of meat packaging. Aerobic packaging such as PVC overwrap or HiOx-MAP uses oxygen to provide an attractive bright-red color, whereas anaerobic packaging includes vacuum or no-oxygen-modified packaging flushed with CO or nitrogen. MAP represents rigid trays with oxygen-impermeable films, which helps to modify the gas compositions within a package. In HiOx-MAP, 80% oxygen is flushed (4 times the oxygen content of PVC), whereas in anaerobic MAP, gases such as CO, nitrogen, or carbon dioxide are flushed inside a package.

Greater oxygen content increases lipid oxidation, which can produce reactive primary and secondary lipid oxidation products (Faustman et al., 2010).

Various studies have shown that lipid oxidation products can lower the activity of enzymes involved in metmyoglobin reducing activity and oxygen consumption (Liu et al., 2014; Zhai et al., 2019). Furthermore, 4hydroxy-2-nonenal (HNE; a secondary lipid oxidation product) can bind with oxymyoglobin and promote oxidation (Alderton et al., 2003; Suman et al., 2007). Meat packaged in HiOx-MAP had lower metmyoglobin reducing activity and oxygen consumption compared with vacuum/PVC/CO-MAP (Seyfert et al., 2007; English et al., 2016a). Research determining the mechanistic basis of lower metmyoglobin reducing activity and oxygen consumption indicated that lipid oxidation products can decrease the activity of lactic dehydrogenase and NADH-dependent reductase (2 enzymes critical for meat color stability; Ramanathan et al., 2014; Zhai et al., 2019). Furthermore, NADH content was lower in HiOx-MAP compared with CO-MAP (Liu et al., 2014). Proteomic analysis demonstrated that glycolytic and energy metabolic enzymes important in NADH regeneration and antioxidant processes were more abundant in CO-MAP steaks than HiOx-MAP (Yang et al., 2018). In addition, glutathione was greater in vacuum packaging than MAP (Subbaraj et al., 2016), which indicates packaging effects on metabolite levels.

Altering gas compositions within the package improved the appearance of high-pH meat (Mitacek et al., 2018; Zhang et al., 2018). A greater pH promotes muscle swelling and oxygen-consuming enzyme activity, which can decrease light reflectance and oxygenation, respectively. Hence, acidification (to counteract the effect of high pH) and modifying gas compositions (to meet oxygen demand or form carboxymyoglobin) within a package are the 2 major approaches that have been used to improve the appearance of high-pH beef. Acidification alone has limited success to enhance the color of dark-cutting beef in PVC packaging (improved redness by 8% compared to control dark-cutting steaks; Stackhouse et al., 2016). However, modifying gas composition using HiOx-MAP or CO-MAP had a significant impact on dark-cutting beef color. Previous research demonstrated that dark-cutting beef had greater deoxymyoglobin content in bloomed steaks than control (English et al., 2016a). This suggests that oxygen utilization is greater in dark-cutting steaks than normal-pH steaks. Packaging dark-cutting steaks in HiOx-MAP and CO-MAP improved redness compared with dark-cutting steaks in PVC (Figure 5). However, a combined effect of rosemary enhancement with high-oxygen packaging resulted in greater redness than dark-cutting steaks packaged in HiOx-MAP Ramanathan et al.

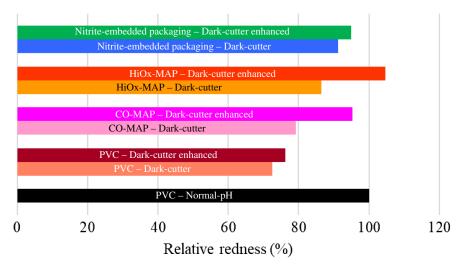


Figure 5. Effects of packaging on redness of dark-cutting beef. Relative redness (a^* values) compared with normal-pH steak packaged in PVC is presented. The results based on Wills et al. 2017 and Ramanathan et al., 2018. CO-MAP = carbon monoxide modified atmospheric packaging; HiOx-MAP = high-oxygen modified atmospheric packaging; PVC = polyvinyl chloride.

(without enhancement; Wills et al., 2017). Improved color by rosemary enhancement can be attributed to water present in enhancement solution and deeper penetration of oxygen into the meat. More specifically, water can improve reflectance and also serves as a medium to provide dissolved oxygen to myoglobin. Redness of dark-cutting steaks in CO-MAP was lower than normal-pH steaks in CO-MAP. This suggests that greater muscle swelling may have limited CO penetration inside dark-cutting steak compared with normalpH steak. As indicated in Figure 5, HiOx-MAP was more effective in improving color than CO-MAP. For each molecule of myoglobin on the surface of the steak, 1.87 moles of CO are present within CO-MAP, and 370 moles of oxygen are present within a package (calculation included in the supporting information). Hence, fewer CO molecules are available to bind with dark-cutting steaks.

Nitric oxide myoglobin also can impart brightred color. The use of patented nitrite-embedded packaging improved the redness of dark-cutting steak (Ramanathan et al., 2018). The formation of nitric oxide myoglobin involves the conversion of oxymyoglobin (form present on the surface of steak before packaging) to deoxymyoglobin. However, during this conversion, metmyoglobin is formed, and the length of metmyoglobin within the package depends on the reducing activity of meat. High-pH steaks have greater metmyoglobin reducing activity than normal-pH steaks. Hence, bright-red nitric oxide formation was rapid in darkcutting beef compared with normal-pH beef.

The temperature has a critical influence on the activity of mitochondrial and oxygen-consuming

enzymes (Tang et al., 2005). Figure 6 shows that the blooming of both normal-pH meat and dark-cutting beef increased at lower temperatures. More specifically, a lower temperature limits the activity of mitochondria and can saturate myoglobin with available oxygen. Previous research noted that redness of prerigor muscle was improved by the addition of rotenone, a mitochondrial inhibitor (Cornforth and Egbert, 1985). Therefore, actively respiring or inactive mitochondria may not contribute to a desirable bright-red color, but moderately active mitochondria can help provide oxymyoglobin. In summary, various postharvest processes such as enhancement and MAP have the potential to improve the color of dark-cutting beef.

Muscle-Specific Differences in Color Stability

The skeletal muscular system in animals is primarily responsible for locomotion via the contraction and relaxation of muscle. Within a species and anatomical location, the skeletal muscle cells vary in their physical structure and their biochemical, physiological, and histochemical properties. For example, Type I fibers (also known as red, more aerobic fibers) are usually smaller in diameter; are slower to fatigue; contract slower; and have greater capillary density, mitochondria, and myoglobin content than Type II fibers. Type II fibers (also known as white fibers) have a larger diameter and are often divided into 2 types. Type IIb are larger in diameter than Type I

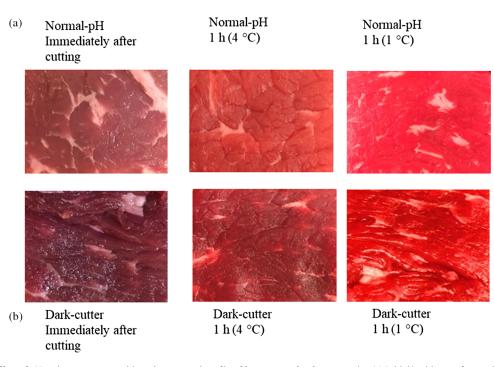


Figure 6. Effect of pH and temperature on blooming properties of beef *longissimus lumborum* steaks. (a) Initial/no bloom of normal-pH beef (pH = 5.6) to partial bloom in 1 h at 4°C where oxygen consumption is competing with myoglobin, and best bloom for 1 h at 1°C, where oxygen consumption enzymes are less active, making more oxygen available to the myoglobin. Loins were vacuum packaged and stored for 14 d at 2°C. (b) Initial/no bloom of dark-cutting beef (pH = 6.4) to slight bloom at 4°C 1 h. Dark-cutting beef bloomed 1 h at 1°C had more bloom due to less oxygen consumption from enzyme activity. Loins were vacuum packaged and stored for 14 d at 2°C (Ramanathan, Denzer, and Mafi, unpublished data, 2020).

fibers, have more glycolytic metabolism, have fewer mitochondria, have less myoglobin, and contract and fatigue faster than Type I fibers. Type IIa fibers are often more intermediate fibers both physiologically and biochemically. Depending on the physiological function of the muscle, the percentages of each fiber type are specific to each muscle. In addition, anatomical location can also influence fiber type. More specifically, the population density of fiber type varies from the outer, more superficial part of the muscle, which is more "white," to the deep, more inner location, which is more "red."

The locational patterns of fiber types can affect muscle prerigor chemistry including the rate of pH decline and ultimate pH that affect the dynamics of meat color and the stability of the color during meat processing. McKenna et al. (2005) characterized 19 bovine muscles and classified muscles as high, moderate, intermediate, low, and very low color stability based on discoloration during retail display. Biochemical factors such as metmyoglobin reducing activity, oxygen consumption, lipid oxidation, and oxygen penetration can explain some of the differences in color stability among muscles and/or animals. Muscles with contrasting color stability characteristics such as colorstable *longissimus* and color-labile *psoas* muscles are often used to elucidate muscle-specific differences in

meat color chemistry. Psoas muscle discolors within 3 d of retail display, while *longissimus* retains color during display. Psoas muscle has predominant red fibers compared with longissimus muscles. Accordingly, psoas muscles have greater oxygen consumption than the longissimus. This suggests that oxidative changes are greater in *psoas* muscles than *longissimus*. Because mitochondrial function is closely related to meat color, research determining muscle-specific differences in mitochondrial properties indicated that psoas has greater mitochondrial content than longissimus muscles (Mohan et al., 2010c; Ke et al., 2017). Isolated *psoas* mitochondria have a greater oxygen consumption rate than longissimus mitochondria. However, mitochondrial degeneration was greater in psoas muscle than longissimus muscles. Cytochrome c is an electron carrier within mitochondria, and its presence in sarcoplasm is used as an indicator of mitochondria damage. By the end of display time, more cytochrome c was in the sarcoplasm of psoas muscles than *longissimus*.

Many studies report that color stability is muscle specific for differences in oxygen consumption and metmyoglobin reducing activity. However, King et al. (2011) reported it is not always possible to determine whether superior muscle color stability is due strictly to muscle differences between these 2 key factors of color stability. They posed a critical question—are the muscle-specific differences valid when comparing animal-to-animal variation of color stability for a given muscle? Their data indicated that the timing of assays for these 2 traits were very important. They compared 257 *longissimus* steaks (one of the best color stability muscles) during 6 d of display. The initial capacity for oxygen consumption when combined with both

the initial metmyoglobin reducing activity and the metmyoglobin reducing activity at the termination of display were best indicators of animal variation in color stability.

In recent years, a systems biology approach utilizing omics technology such as proteomics, metabolomics, and genomics has been incorporated into basic meat science research to characterize the relative

Table 4. Summary of major proteomics, genomics, and metabolomics research related to meat color in the last 15 years

Title	Technique	Key findings	Reference
Proteomics			
Proteome analysis of the sarcoplasmic fraction of pig semimembranosus muscle: Implications on meat color development	2-dimensional gel electrophoresis + MS	Enzymes related to glycolysis were over-expressed in pigs with lighter color	Sayd et al., 2006
Proteomics of muscle-specific beef color stability	2-dimensional gel electrophoresis + MS	Color-stable <i>longissimus</i> demonstrated greater abundance of metabolic enzymes, antioxidant proteins, and chaperones compared with color-labile <i>psoas</i>	Joseph et al., 2012
Changes in meat quality traits and sarcoplasmic proteins during aging in three different cattle breeds	2-dimensional gel electrophoresis + MS	The proteome changes were associated with variation in beef quality between breeds during aging	Marino et al., 2014
Understanding early post-mortem biochemical processes underlying meat color and pH decline in the <i>longissimus thoracis</i> muscle of young blond d'aquitaine bulls using protein biomarkers	Western blot and Dot-blot	Determined relationship between protein	Gagaoua et al., 2015
Towards muscle-specific meat color stability of Chinese Luxi yellow cattle: A proteomic insight into post-mortem storage	2-dimensional gel electrophoresis + MS	Glycolytic and antioxidant proteins were expressed differentially between <i>longissimus</i> and <i>psoas</i>	Wu et al., 2016
Post-mortem changes in sarcoplasmic proteome and its relationship to meat color traits in <i>M.</i> <i>semitendinosus</i> of Chinese Luxi yellow cattle	2-dimensional gel electrophoresis + MS	Triosephosphate isomerase, L-lactate dehydrogenase A chain isoform, fructose-bisphosphate aldolase A isoform, peroxiredoxin-6, and pyruvate kinase isozymes M1/M2 isoform were highly related to meat color parameters	Wu et al., 2015
Differential abundance of sarcoplasmic proteome explains animal effect on beef <i>Longissimus</i> <i>lumborum</i> color stability	2-dimensional gel electrophoresis + MS	Metabolic enzymes differentially abundant in color- stable <i>longissimus</i> steaks exhibited a positive correlation with color stability	Canto et al., 2015
Proteome basis for intramuscular variation in color stability of beef <i>semimembranosus</i>	2-dimensional gel electrophoresis + MS	Inside <i>semimembranosus</i> steaks had greater abundance of glycolytic enzymes than their outside <i>semimembranosus</i> counterparts	Nair et al., 2016
Proteomic and peptidomic differences and similarities between four muscle types from New Zealand raised Angus steers	2-dimensional difference gel electrophoresis + MS	The predominant oxidative metabolism in dark muscles delays postmortem pH fall and offers protection against protein denaturation	Clerens et al., 2016
Proteome basis of pale, soft, and exudative-like (PSE-like) broiler breast (<i>Pectoralis major</i>) meat	2-dimensional gel electrophoresis + MS	Overabundance of proteins involved in glycolytic pathways, muscle contraction, proteolysis, ATP regeneration, and energy metabolism in PSE breast could be related to the quality differences between normal and PSE meat	Desai et al., 2016
Comparative proteomics to reveal muscle-specific beef color stability of Holstein cattle during post- mortem storage	Label-free MS	Proteins related to oxidation-reduction processes, TCA cycle, and electron transport chain processes could contribute to muscle-specific beef color stability	Yu et al., 2017b
Unraveling proteome changes of Holstein beef M. <i>semitendinosus</i> and its relationship to meat discoloration during post-mortem storage analyzed by label-free mass spectrometry	Label-free MS	Eighteen differentially abundant proteins were correlated closely with the a^* value	Yu et al., 2017a
The study of protein biomarkers to understand the biochemical processes underlying beef color development in young bulls	Dot-blot	Determined the relationship between biomarkers, meat color, and metabolic processes	Gagaoua et al., 2017

Table 4. (Continued)

Title	Technique	Key findings	Reference
Changes in the sarcoplasmic proteome of beef muscles with differential color stability during postmortem aging	2-dimensional gel electrophoresis + MS	Glycolytic enzymes were more abundant in color-stable muscles and at aging times with greater color stability	Nair et al., 2018
Intramuscular variations in color and sarcoplasmic proteome of beef <i>semimembranosus</i> during postmortem aging	2-dimensional gel electrophoresis + MS	Effect of aging on sarcoplasmic proteome of beef <i>semimembranosus</i> was influenced by the location within the muscle	Nair et al., 2018
Quantitative phosphoproteomic analysis among muscles of different color stability using tandem mass tag labeling	Tandem mass tag labeling with TiO ₂ phospho-peptide enrichment	Among the differentially phosphorylated proteins, 27 phosphoproteins were key color-related proteins, including glycolytic enzymes and myoglobin	Li et al., 2018
Proteomic analysis to investigate color changes of chilled beef <i>longissimus</i> steaks held under carbon monoxide and high oxygen packaging	2-dimensional gel electrophoresis	Glycolytic and energy metabolic enzymes important in NADH regeneration and antioxidant processes were more abundant in carbon monoxide-modified atmospheric packaged steaks (0.4% CO)	Yang et al., 2018
Metabolomics	~		
CE-TOF MS-based metabolomic profiling revealed characteristic metabolic pathways in postmortem porcine fast and slow type muscles	Capillary electrophoresis-time of flight MS	AMP, IMP, and inosine changed differently between muscles during postmortem aging	Muroya et al., 2014
A hydrophilic interaction liquid chromatography- mass spectrometry (HILIC-MS) based metabolomics study on color stability of ovine meat	Hydrophilic interaction liquid chromatography–MS	Compounds with antioxidant properties were found in higher levels in color-stable samples	Subbaraj et al., 2016
Metabolite profile differences between beef <i>longissimus</i> and <i>psoas</i> muscles during display	Gas chromatography– MS	Inherent metabolite differences contribute to the muscle-specific beef color stability	Abraham et al., 2017
Metabolomics profiling to determine the effect of postmortem aging on color and lipid oxidative stabilities of different bovine muscles	High-performance liquid chromatography–MS	Color and oxidative stability could be associated with aging, but are also muscle-specific	Ma et al., 2017
Genomics			
Investigation of quantitative trait locus (QTL) regions on chromosome 17 for genes associated with meat color in the pig	Linkage mapping, QTL mapping, and association	EDN3 and PHACTR3 genes could potentially affect meat color in pigs	Fan et al., 2008
Detection of a Cis eQTL controlling BMCO1 gene expression leads to the identification of a QTG for chicken breast meat color	QTL analysis and gene eQTL	Two fully-linked SNPs located within the proximal promoter of the BCMO1 gene were identified	Le Bihan- Duval et al., 2011
Association of polymorphisms at DGAT1, leptin, SCD1, CAPN1 and CAST genes with color, marbling and water holding capacity in meat from beef cattle populations in Sweden	Real-time PCR system with TaqMan chemistry and probes	SNPs at the leptin, SCD1, and CAPN1 genes were associated with meat color	Li et al., 2013
Genome-wide association of meat quality traits and tenderness in swine	Illumina PorcineSNP60 BeadChip	Three associations were found for L^* value and one association for b^* value, whereas no associations were detected for a^* value	Nonneman et al., 2013
A genome-wide association study of production traits in a commercial population of Large White pigs: Evidence of haplotypes affecting meat quality	PorcineSNP60 BeadChip	SSC1a region and SSC9a region had moderate effects on meat color, whereas SSC13 QTL had an effect of 0.75 STD on meat lightness	Sanchez et al., 2014
Genome-wide association of myoglobin concentrations in pork loins	Bayes-Cpi using GenSel and Bayes-C variable selection method	Potential biomarkers that could be used to select for improved lean meat color in pork were identified	Cross et al., 2018
Genomic selection for meat quality traits in Nelore cattle	Methods of gBLUP, improved Bayesian Lasso and Bayes Cπ	The estimates of heritability for meat quality traits were low to moderate	Magalhães et al., 2019
Meat quality of the longissimus lumborum muscle of Casertana and Large White pigs: Metabolomics and proteomics intertwined	Rapid resolution reversed-phase HPLC and ESI MS	Breed-specific differences at the protein level were related to growth performances and fat accumulation tendency, and postmortem performances	D'Alessandro et al., 2011

AMP = adenosine monophosphate; ATP = adenosine triphosphate; eQTL = expression QTL; ESI = electron spray ionization; gBLUP = genomic best linear unbiased prediction; HPLC = high performance liquid chromatography; IMP = inosine monophosphate; MS = mass spectrometry; NADH = nicotinamide adenine dinucleotide reduced form; PSE = pale, soft, and exudative; QTL = quantitative trait locus; SNP = single-nucleotide polymorphism; STD =; TCA = tricarboxylic acid.

abundance of proteins or metabolites. Several studies have successfully incorporated omics techniques in meat color research to understand the mechanistic basis for discoloration (Table 4). Metabolomics research indicated that glycolytic compounds (fructose, glucose 6-phosphate, and pyruvic acid) were more abundant in longissimus lumborum than psoas major muscles (Abraham et al., 2017). Further, citrate levels were greater in longissimus than psoas muscles by the end of the 6 d retail display. In support, proteomics studies have indicated the overabundance of pyruvate dehydrogenase in color-stable muscles (Joseph et al., 2012). This suggests that, in longissimus, pyruvate may be entering the Krebs cycle and thereby increasing citrate levels. Furthermore, color-labile psoas had a higher mitochondrial aconitase level compared with color-stable longissimus, which may be another reason for the lower level of citrate in psoas major muscles. Metabolomics research is supported by the proteomics study on longissimus and psoas muscles. For example, Joseph et al. (2012) reported heat shock proteins, antioxidant proteins β -enolase, and triose phosphate isomerase (glycolytic enzymes) were greater in colorstable longissimus than in color-labile psoas muscles. In another study, color-stable ovine muscles had greater NADH, malic acid, and guanosine levels than color-labile muscles (Subbaraj et al., 2016). All this research indicated that the inherent alterations in muscle biochemistry could lead to a difference in the color stability of muscles during retail display.

The beef semimembranosus is a larger muscle that shows significant differences in color stability between outside and inside portions (Sammel et al., 2002). Hence, semimembranosus can be used as a model to study intramuscular variation in color. For example, the outside portion of the semimembranosus is more color stable compared with the inside semimembranosus. Even though the inner portion often has greater initial redness than the outer portion, the inner portion discolors more rapidly during display. The temperature difference between outside (faster chilling) and inside (slower chilling) may partially explain variations in intramuscular metabolism resulting in a more rapid decline at greater temperature resulting in greater protein denaturation and lower water-holding capacity typical of pale, soft, and exudative beef. Proteomics research demonstrated that the inner portion of the semimembranosus steaks had a greater abundance of glycolytic enzymes than their outside semimembranosus counterparts (Nair et al., 2016). Furthermore, outside semimembranosus demonstrated greater mitochondrial activity than inside semimembranosus by the

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end of the 4-d display (Nair et al., 2017b). Muscles with more glycolytic fibers are more color stable than muscles with oxidative fibers, which may explain animal-to-animal variation within longissimus muscles. For example, color-stable longissimus had a greater abundance of glycolytic enzymes than less color-stable counterparts. Raines et al. (2010) utilized various cow muscles categorized as having high, intermediate, or low color stability to study the color stability of ground beef. Various blends of trim could be used without adversely affecting display color stability, provided that at least 50% of the trim was from high-color-stability muscle and that the low-color-stability trim did not exceed 25%. In summary, muscle fiber type, to a certain extent, can explain muscle-specific differences in color stability.

Future Directions in Color Research

Color measurement methodology

Most published methods use surface reflectance/ absorbance spectrophotometers or colorimeters to determine meat's surface color and relative amounts of myoglobin forms (Table 5). Deviation in ultimate muscle pH can affect reflectance and absorbance properties. A comparison of 2 commonly used methodologies, ratio between absorption coefficient and scattering coefficient (K/S) (AMSA, 2012) versus reflex attenuance (Krzywicki, 1979), revealed that the two varied considerably in absolute amounts of redox forms. The K/S method had more "realistic" amounts of the redox forms, but both methods were highly correlated ($R^2 = 0.87$ for deoxymyoglobin, $R^2 = 0.97$ for oxymyoglobin, and $R^2 = 0.94$ for metmyoglobin). Thus, the authors concluded that both were equivalent for statistical decision making (Hernández et al., 2015). Another color measurement technique (Khatri et al., 2012) reported improved precision and accuracy for deoxymyoglobin, oxymyoglobin, and metmyoglobin using a spectrum from 400 to 1,100 nm combined with complex data handling and statistical analyses. Recently, a computer vision system has been utilized in color measurements (Tomasevic et al., 2019a). A summary of various approaches, advantages, and limitations is given in Table 5. Previous studies reported myoglobin forms, oxygen consumption, and metmyoglobin reducing activity as a ratio or percentage. There are several advanced techniques such as an oxygen probe, near-infrared (NIR)-based techniques, or sensors, which can be utilized in meat science research

Method	Advantage	Limitation	Reference
Reflectance and absorbance methods using colorimeter such as HunterLab (HunterLab, Reston, VA) or Minolta or integrated sphere spectrophotometer	Easy and multiple readings can be recorded	Measure only surface color and will not record color changes beneath the surface	AMSA, 2012
L^* , a^* , and b^* values	Easy to record and interpret	Will not provide information about myoglobin redox forms	
K/S ratio	Takes into account absorbance and scattering from the surface	Need to make standards in order to quantify myoglobin forms on the surface	
Absorbance	Need to extract myoglobin forms by homogenization and centrifugation	A larger sample number makes extraction challenging and deoxymyoglobin cannot be quantified	Krzywicki, 1979
Nix colorimeter	Smaller, hand-held, uses smartphone application to measure color, more portable and tolerant of cooler conditions	Will not provide information about redox forms and less accurate	Holman et al., 2018a
Partial least-square regression	Less error than K/S method using standards to quantify myoglobin forms on steak surface	Requires knowledge in modeling	Khatri et al., 2012
NIR	Can determine subsurface color chemistry	Required standards for OMb and DMb. The concentration of MMb was estimated as [(100-(OMb + DMb)]	Mohan et al., 2010a
Computer vision system	More sensitive than colorimeter such as HunterLab or Minolta and can cover larger area	Comparison between laboratory can be challenging as there are no standardized conditions for camera and data analysis	Tomasevic et al., 2019b
Diffuse reflectance spectroscopy	More accurate than reflectance approach	Need data processing	Nguyen et al., 2019

Table 5. Different approaches, advantage	s, and limitations of meat color measurements
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K/S = absorption and scattering coefficient; NIR = near-infrared.

to create a benchmark for various biochemical values. Use of a unified approach will help researchers around the globe to relatively compare results or determine the effects of various factors on meat color. There is a need for improved meat color measurement methodology.

Mechanism of discoloration

The classical meat discoloration progressing from a bright-red color to tannish-brown metmyoglobin results from a subsurface interface where the upper bound is at an oxygen partial pressure that causes the auto-oxidation to metmyoglobin and the lower bound is where the partial pressure is approaching zero, resulting in deoxymyoglobin. As time passes, the brown layer works its way to the surface. To understand the dynamics of the migration, refinement of new methodology is needed. Hence, the development of noninvasive techniques to quantify myoglobin forms is important to understand meat color chemistry. NIR spectroscopy has the potential to determine color changes beneath the surface. The NIR-based approach has been utilized to study myoglobin redox forms and to determine hemoglobin oxygen saturation in athletes. Both myoglobin and hemoglobin have similar spectral

characteristics, and meat science research has utilized the NIR-based approach to determine myoglobin oxygenation properties. NIR-based approaches are expensive and require standardization. Furthermore, most researchers utilize changes in myoglobin redox forms to determine metmyoglobin reducing activity and oxygen consumption. Adopting techniques from biomedical research to determine the absolute amount of oxygen consumption and reducing activity in tissue can provide additional insights into color chemistry.

A systematic analysis of metabolites that can influence metmyoglobin reducing activity and oxygen consumption will provide more insights into meat color. For example, enhancing meat with ingredients such as lactate, malate, or pyruvate has shown substratespecific influence on meat color. Pyruvate-enhanced beef *longissimus* steaks in vacuum package discolored, while pyruvate-enhanced steaks packaged in HiOx had improved color compared with nonenhanced control steaks. These studies reconfirm the role of metabolites in meat color. Although injection enhancement of ingredients in fresh beef is not as common as in the past, these studies clearly show that postmortem muscle is biochemically active and offers the possibility of functional ingredients being a part of feeding

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regimens, packaging materials, or nanotechnology as they emerge into new eras of fresh meat marketing. Certainly, more attention should be paid to the timing of assays, especially for when and how oxygen consumption and metmyoglobin reducing activity and reducing capacity relate to variation of animal-toanimal color stability.

There are numerous qualitative and quantitative methods for characterizing meat at a given point in time. But few, if any, of these traits are predictive of meat's future performance for color, color stability, or any other value-based trait related to meat color. Surely some live animal selection pressure can be applied to animal production as some meat color traits are reasonably heritable (King et al., 2010).

Conclusions

With a major thrust on the environment and limiting food waste, the meat industry has to be creative in improving the colorlife and shelflife of meat products to address the issues associated with discoloration and discarded products in the value chain. New or improved ways to create the desired bright-red color of meat are needed. Furthermore, novel ways to help control all factors affecting the desired color and colorlife are needed. This also includes the potential use of biodegradable packaging materials and the application of active packaging to improve meat quality. Meat science researchers and industry may consider adopting some of the approaches such as NIR or sensor-based techniques utilized in biomedical or exercise physiology to determine myoglobin redox forms, oxygen partial pressure, and reduction potential. Understanding fundamental biochemical characteristics such as metmyoglobin reducing activity, oxygen diffusion into the meat, and oxygen consumption is important to elucidate the meat discoloration process. The knowledge gained from fundamental research may be combined with artificial intelligence and machine learning to predict color-stable muscles and/or can be used in the meat processing production line to maximize the value and to limit the waste of nutritionally dense meat.

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Supplementary data

Calculation to determine the ratio of myoglobin and carbon monoxide concentration in modified atmospheric packaging

Average loin eye area = 14 inch² = 90 cm² Assuming CO can penetrate 2 mm from surface Total volume of meat = 90 cm² × 0. 2 cm = 18 cm³ = 18 mL = 0.018 L Average myoglobin concentration = 2.5 mg/g Therefore, concentration in 18 mL = 0.15×10^{-3} M/L X 18 × 10⁻³ L = 0.027 mM Volume of MAP tray = 1065 mL (determined by water displacement method)

Volume of MAP tray = 1065 mL (determined by water displacement method) Volume of 2.5 thick steak = 350 mL Volume of gas occupied = 1065-350 = 715 cm³ = 0.715 liter

Number of moles in	headspace was	calculated acc	cording to	Raines et al., 2010.

CO-MAP (0.4% CO)	PVC (20% oxygen)	High-oxygen (80% oxygen)
Number of moles in head space calculated as	Number of moles in head space	Number of moles in head space
PV = nRT where	calculated as	calculated as
P is the pressure in Pascal,	PV = nRT where	PV = nRT where
V is volume in liters,	P is the pressure in Pascal,	P is the pressure in Pascal,
n = number of moles of gas,	V is volume in liters,	V is volume in liters,
R is ideal gas constant and	n = number of moles of gas,	n = number of moles of gas,
T is temperature in Kelvin	R is ideal gas constant and	R is ideal gas constant and
	T is temperature in Kelvin	T is temperature in Kelvin
Pressure of CO gas in the package = $60 \text{ psi} = 413.6 \text{ kPas}$	Pressure of oxygen in	Pressure of CO gas in the package $= 60$
$413.6 \times 0.715 = n \times 8,314.4 \times 277.15$	atmosphere = 101.325 kPa	psi = 413.6 kPas
$n = 1.26 \times 10^{-6}$ moles	$101.325 \times 0.715 = n \times 8,314.4 \times 277.15$	$413.6 \times 0.715 = n \times 8,314.4 \times 277.15$
CO level in the gas mixture = 0.4%	$n=3.14 \times 10^{-5}$ moles	$n = 1.26 \times 10^{-6}$ moles
Therefore, number of moles $= 0.05 \text{ mM}$	Oxygen level in atmosphere $= 20\%$	Oxygen level in the gas mixture $= 80\%$
	Therefore, number of moles = 0.628 mM	Therefore, number of moles $= 10 \text{ mM}$
Mb: CO = 0.027: 0.05 = 1:1.85	Mb: $O_2 = 0.027$: $0.628 = 1:23.2$	Mb: $O_2 = 0.027$: $10 = 1:370$
For each mole of myoglobin there will be approximately 1.85 moles of CO. Not enough CO molecules to saturate myoglobin	For each mole of myoglobin there will be approximately 23 moles of oxygen to bind	For each mole of myoglobin there will be approximately 370 moles of oxygen