

Modifying and Calibrating Low Cost Optical Particle Counters for Stratospheric Use

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Project Outline

- The goal of using optical particle counters with this project is to collect data for Dr. Candler, a professor studying the effects of particulates on hypersonic flows, and teams at the University of Colorado - Boulder and Embry Riddle Aeronautical University to get a better understanding of stratospheric turbulence and the impact that micron-sized particles may have on these regions of turbulence.

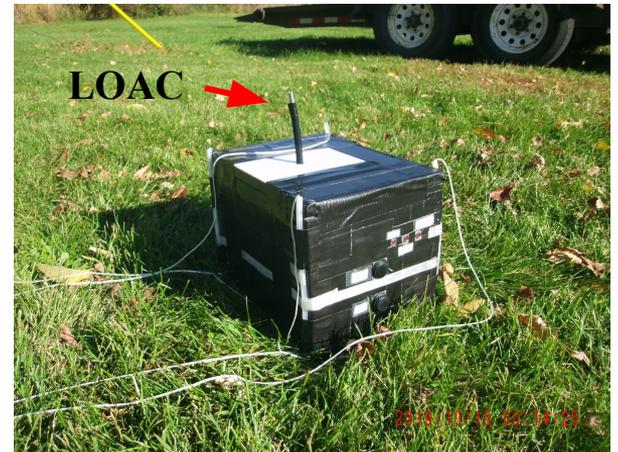
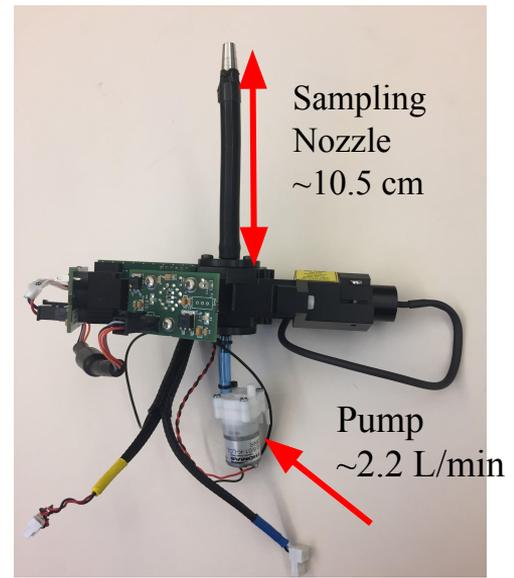
Background

- Optical Particle Counters (OPCs) use laser light scattering to count small particulates on the order of one micron.
- Most OPCs are designed for ground based applications (e.g. indoor/outdoor air quality)

- **OPCs capable of stratospheric operation are expensive**, on the order of thousands of US dollars per commercial unit.

Background

- State-of-the-art for in-situ particulate measurements
- Designed/evaluated by Renard et. al. (2016)
- Calibrated at relevant pressure/temperature
- Over 130 flights in various measurement campaigns in Europe
- “High-cost” OPC (~\$10k-\$15k)
- **Most measurements show that particulates < 1 μm dominate size distribution at all altitudes**
- **UMN Goals for LOAC:**
 1. Use as an “in-flight reference” sensor for low-cost OPCs
 2. Gather quality data for particulate measurement database



Background

- Low-cost options for particulate sensors enable routine/multiple, potentially-non-recoverable balloon flights
 - No recovery requirements allow for flights over varying ground topology (e.g. mountains, oceans) where recovery would otherwise be difficult/impossible

Optical particle counters (OPCs) are capable of estimating particulate size distributions and are available at relatively low-cost (<\$500)

Challenge: Low-cost OPCs are designed for ground based applications (e.g. indoor/outdoor air quality) but their evaluation under stratospheric conditions does not exist in the literature

Goal

For stratospheric ballooning capability:

1. Low-cost OPCs must be modified/recalibrated for stratospheric use
2. Quantitative study to characterize sensor output under the extreme conditions in the stratosphere (low-pressure, low-temperature)
3. Compare low-cost, commercial particulate sensors with available higher-cost atmospheric particulate sensors (e.g. LOAC - Light Optical Aerosol Counter)
 - a. Are comparable quality measurements possible at a significantly lower cost?

Low Cost Optical Particle Counters Studied

- Low-cost OPCs
 - Alphasense OPC-N3 (~\$500)
 - Alphasense R1 (~\$150)
 - Sensirion SPS30 (~\$50)
 - Plantower PMS5003 (~\$30)
 - Honeywell HPM (~\$30)
- Modifications made for stratospheric use:
 - Replaced fans with small rotary vane pumps (used to draw air samples) to maintain adequate volume flow rates in stratosphere
 - 3D printed sleeves to minimize disturbances near inlet and to connect inlet tubes and pumps to originally-fan-based sensors
- **Key notes so far:**
 - All sensors struggle to operate in stratosphere
 - **Alphasense OPC-N3** has best ground calibration results
 - **Sensirion SPS30** has been most promising during flights



Alphasense
OPC-N3



Plantower PMS5003



Sensirion
SPS30



Honeywell
HPM

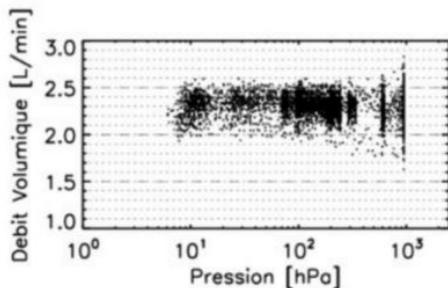


Alphasense
OPC-R1

Low Cost Optical Particle Counters - SPS30

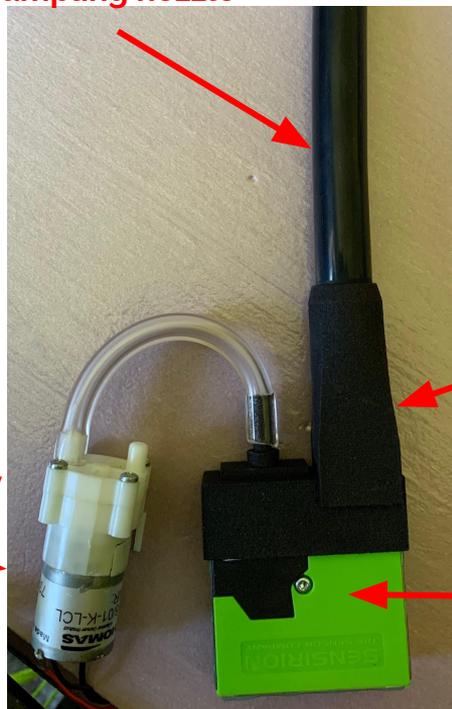
- As of May 2020, the SPS30 was chosen as a main candidate based on its promising operation in the stratosphere
- 3D printed casing for pump and sampling nozzle attachments (~\$10)
- Thomas G.D. 6/01-K-LCL rotary vane pump (~\$50)
- Silicon rubber anti-static tubing sampling nozzle (~\$10/ft)

Data from Vignelles (2017) showing the Thomas G.D. pump maintaining constant volume flow at low-pressures



Thomas G.D. 6/01-K-LCL rotary vane pump

Sampling nozzle



3D printed casing

Sensirion SPS30 particle detector

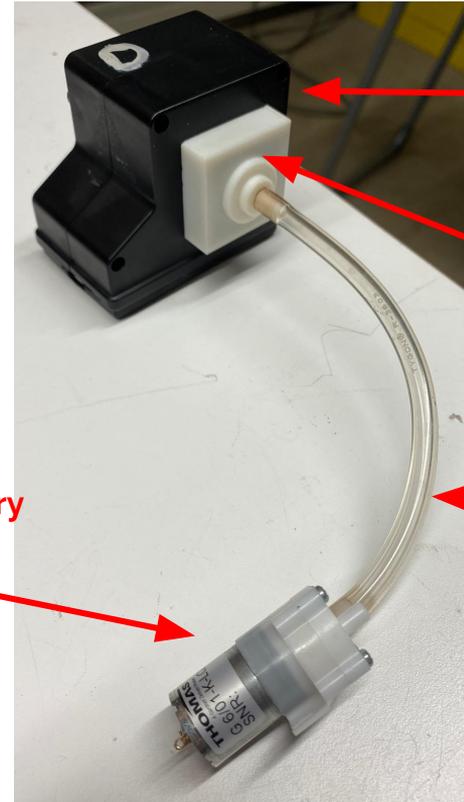
Low Cost Optical Particle Counters - Alphasense N3

- **The N3 is also under consideration for its high quality standard condition calibration**
- 3D printed casing for pump and sampling nozzle attachments (~\$10)
- Thomas G.D. 6/01-K-LCL rotary vane pump (~\$50)
- Silicon rubber anti-static tubing sampling nozzle (~\$10/ft)



Inlet Nozzle

Thomas G.D.
6/01-K-LCL rotary
vane pump

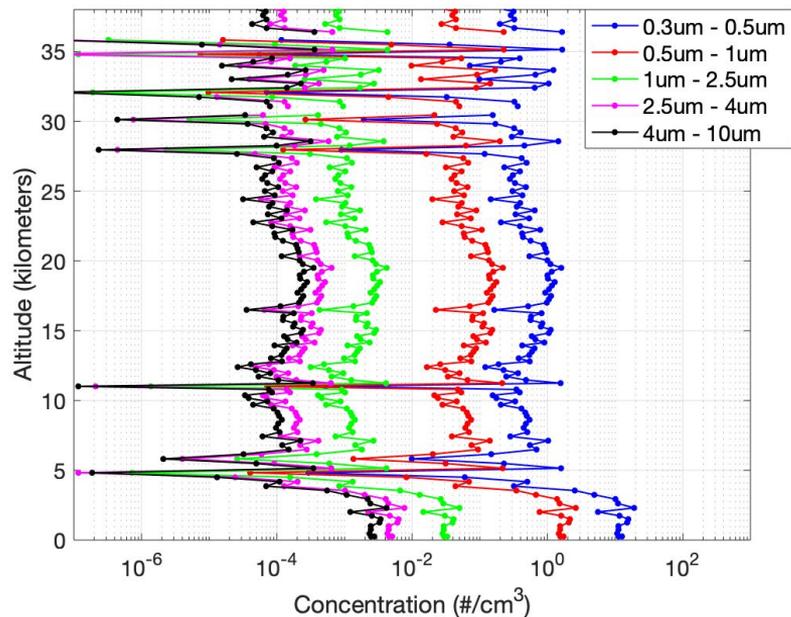


Alphasense N3
particle
detector

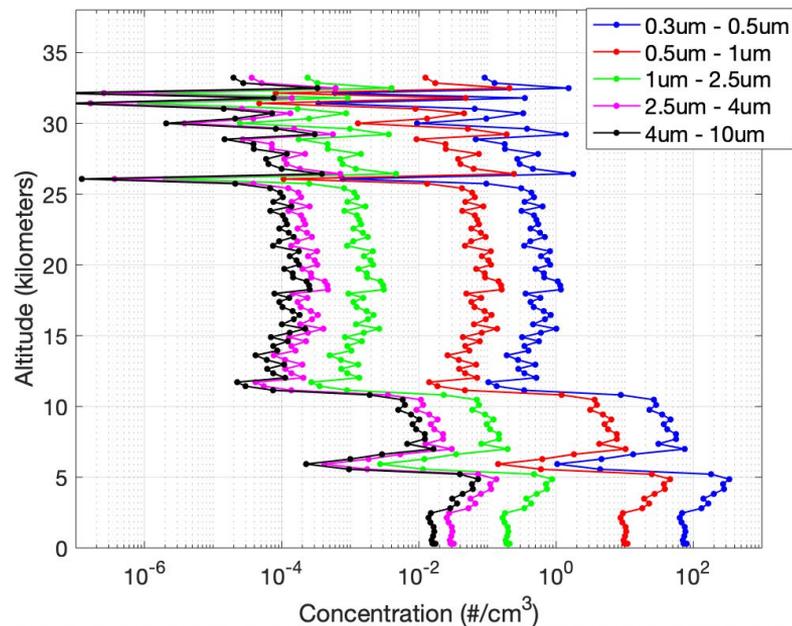
3D printed
casing

Pump tubing

SPS30 Flight Data - August 17th, August 25th



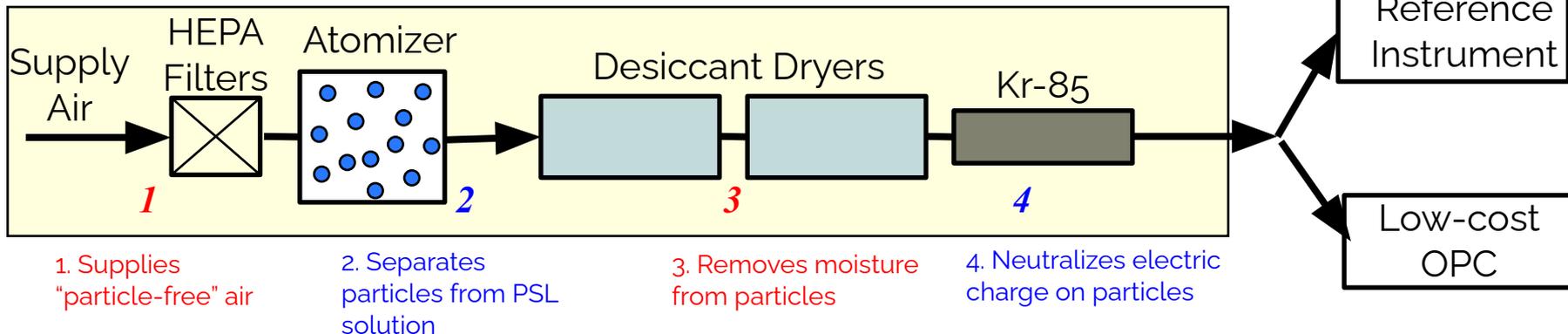
SPS30 1 Min Avg. Number
Concentrations August 17th 2020



SPS30 1 Min Avg. Number
Concentrations August 25th 2020

OPC Calibration: Standard Conditions

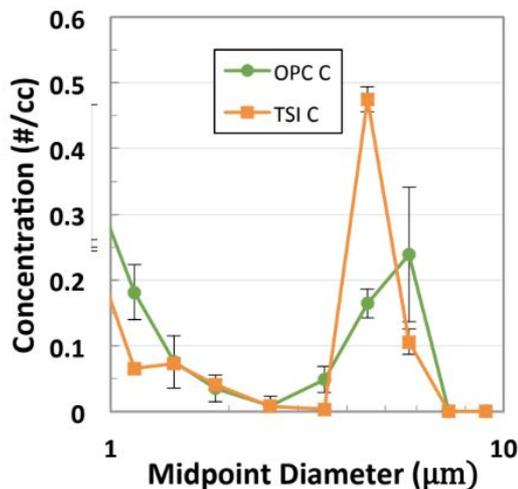
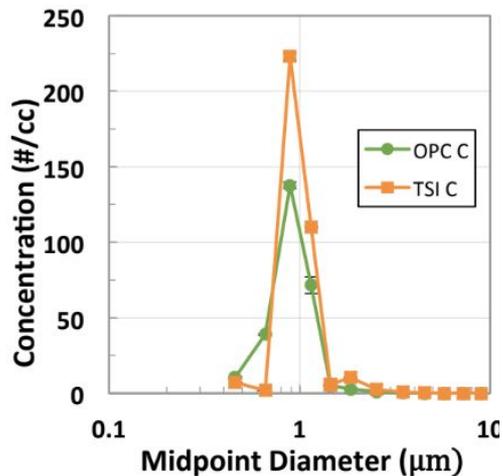
Particulate Generation



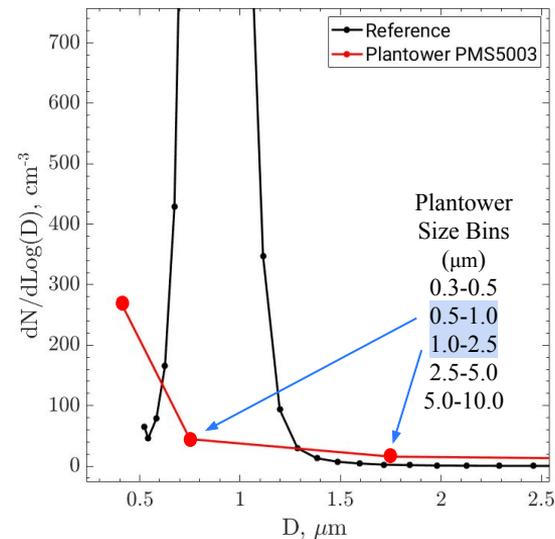
- Particulates of known sizes generated using NIST traceable Polystyrene Latex (PSL) spheres and supplied to OPCs under standard conditions (1 atm, room temperature)
- Generated size distribution verified using reference instrument, TSI 3321 Aerodynamic Particle Sizer Spectrometer (pre-calibrated)
- Low-cost OPC is then calibrated by comparing its measured size distribution to the reference instrument
- Setup serves as basis for calibration under stratospheric conditions

OPC Calibration: Standard Conditions

Alphasense OPC-N3: 1 μm PSL Alphasense OPC-N3: 5 μm PSL



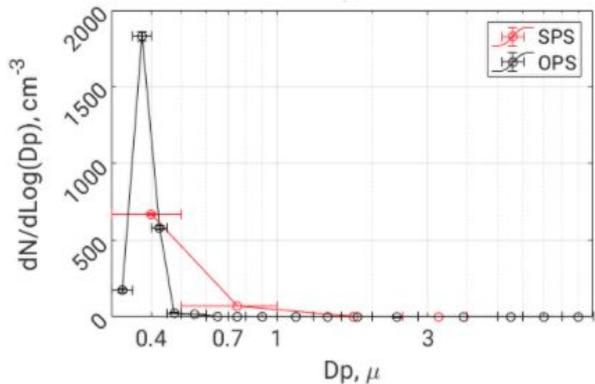
Plantower PMS5003: 1 μm PSL



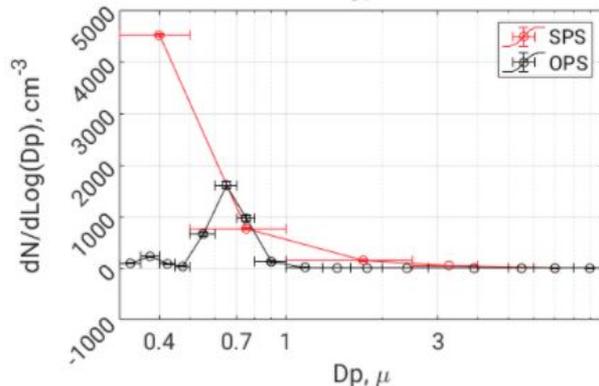
- **Alphasense OPC-N3** compares well with reference instrument (TSI C) for small and large particle sizes
 - But unreliable during balloon flights so far
- **Plantower PMS5003** compares poorly with reference instrument
 - Highlighted size bins indicate where particles should have been detected
 - Possible reason includes incorrect flow rates

Arrows indicate size bins where particulates should have been detected

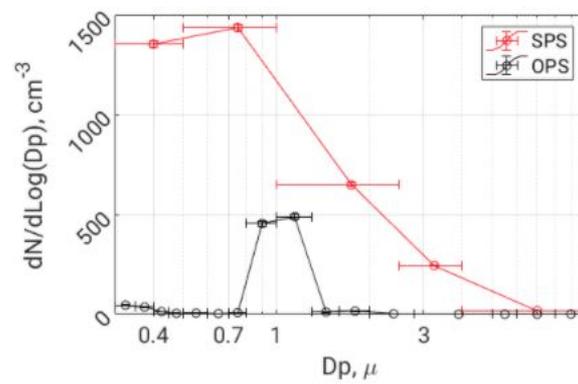
OPC Calibration: Standard Conditions



Sensirion SPS30: 0.4 μm PSL



Sensirion SPS30: 0.7 μm PSL



Sensirion SPS30: 1.0 μm PSL

- **Sensirion SPS30** performs better than Plantower
 - Response within an order of magnitude of the reference instrument
 - However, other bins experience spillover during calculations
 - Other SPS30s show very similar results

* Horizontal error bars represent bin width
* Vertical error bars are standard deviations
* SPS30 size bins: **0.3-0.5, 0.5-1.0, 1.0-2.5, 2.5-4.0, 4.0-10**

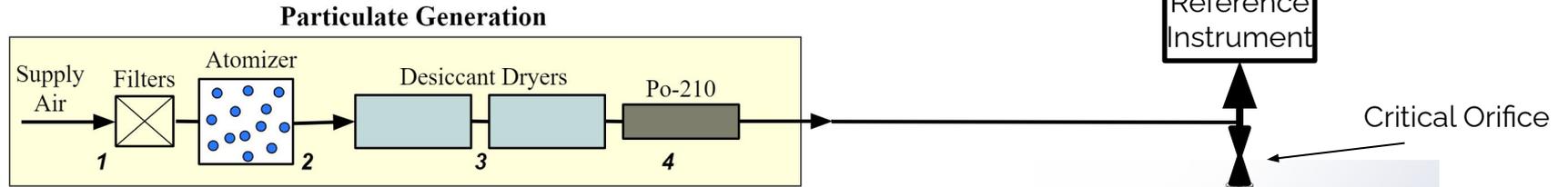
OPC Calibration: Stratospheric Conditions

- Extreme conditions in stratosphere affect transmission efficiency of OPC
 - Transmission efficiency = measure of how efficiently particles travel from atmosphere to detection region of OPC
 - Particles with high inertia (large diameters) could avoid detection
- Need ground experiments to characterize effect of low-pressure and low-temperature on OPC transmission efficiency
 - Generate particles using existing experimental setup and introduce them to OPC inside thermal-vacuum chamber
- Machining of thermal-vacuum completed and installation in progress

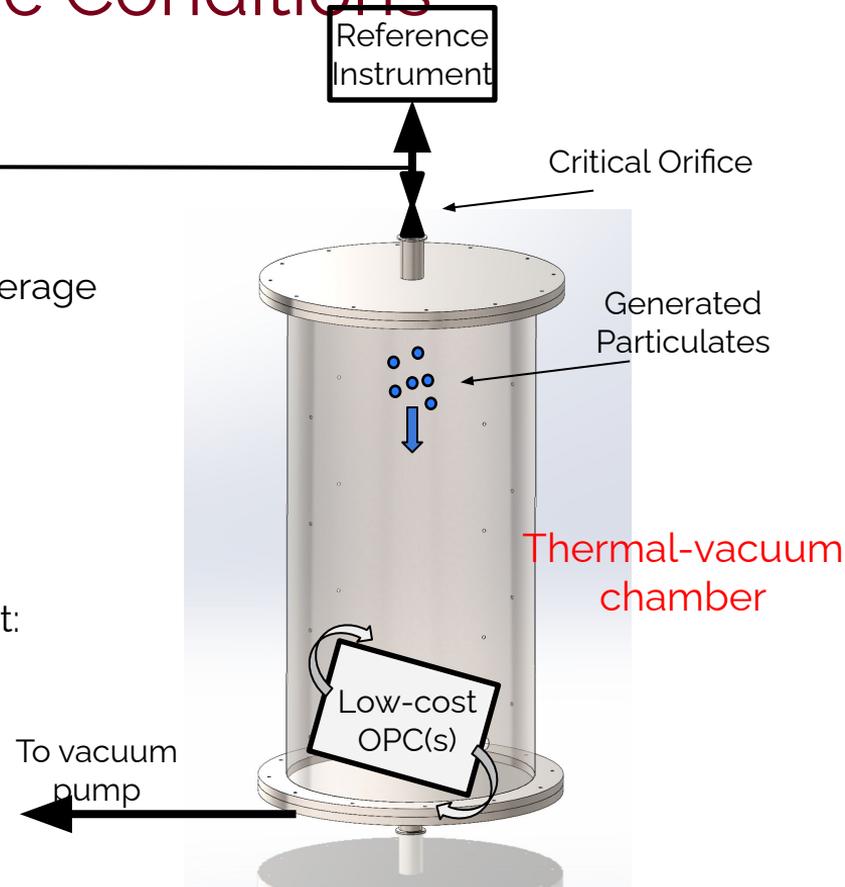


**Machined
thermal-vacuum chamber
for calibration**

OPC Calibration: Stratospheric Conditions



- Flow rate through chamber adjustable to replicate average balloon ascent/descent rates
 - Experimentally estimate particle sampling loss based on ascent/descent rates
- Adjustable orientation of the OPC
 - Experimentally estimate particle sampling loss based on orientation of OPC on balloon gondola
- Access ports (x16) spaced around chamber to support:
 - Electrical feedthroughs
 - Pressure transducers
 - Hot-wires
 - Thermistors
- Large cross-section allows for multiple test OPCs



Conclusions

- Some low cost OPCs are able to function with modifications in the stratosphere.
- Calibration of low cost OPCs is underway in standard conditions.
 - Calibration in stratospheric conditions will begin soon.

Next Steps

- Conduct calibration tests in extreme stratospheric conditions.
- Continue OPC flights to gain more comparison data between high cost and low cost sensors.

Acknowledgements

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Questions?